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SDE EV2023 PLASTICS IN ELECTRIC & AUTONOMOUS VEHICLES Troy, MI • April 16-19, 2023 Powered by SPE Automotive Division

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WELCOME TO THE

PLASTICS IN ELECTRIC & AUTONOMOUS VEHICLES Troy, MI • April 16-19, 2023

Powered by SPE Automotive Division

Welcome to the 2nd SPE Annual Plastics in Electric and Autonomous Vehicle (EAV) Conference. The EAV Conference is sponsored by the Society of Plastics Engineers Automotive Division, and it is the only conference of its kind to bring various plastics applications in Electric or Autonomous vehicles in one event.

The EAV conference is supported by a great planning team from SPE Automotive Division volunteer members. This group of volunteers worked very hard in the past 12 months to bring this conference to reality, and we are grateful to their dedication. If you see any one of these committee members during the conference, please stop and say hi to them and thank them for their effort and dedication to SPE and EAV Conference. With the continued leadership of Dr. Norm Kakarala and Dr. Suresh Shah as the co-chairs of the technical committee, we have a great two and a half day conference planned for you.

Five Superb Keynote Speeches, one Panel Discussion with seven expert panelists on "Thermal Runaway Protection", 69 Technical Presentations, Dozen Posters from Local High School Students and more than Dozen from College Students on Plastics for EAV and 35 sponsors booths in 2 ½ days. We are grateful to have a great number of sponsors, especially SABIC, Celanese, ENTEC and Lotte Chemical, our Platinum sponsors for this conference. Please take your time and visit all the sponsors booth and thank them for their participation. Whether you're here to present a paper, exhibit your company's products and/or services, or to find solutions to pressing Electric or Autonomous Vehicle engineering challenges, we hope you find what you're looking for at our EAV conference. We know this conference will help you to better understand the new trends and market forces at work in the EAV industry today. Not only will you leave here better informed than when you arrived by visiting sponsors and attending our technical presentations, but you also should leave with lots of new professional contacts to seek help when needed. We built numerous networking opportunities into our program. Two lunches and two evening receptions plus morning and afternoon breaks so you can ask questions, meet new people, grab a beverage, and avail yourselves of the tremendous amount of collective automotive-plastics knowledge assembled at this venue. We'd like to acknowledge all the effort of our committee of volunteers who helped to bring this program to you. Our team has been hard at work for the last twelve months. If there's something we could do better, please don't hesitate to tell a member of our committee so we can discuss it in our post conference continuous improvement meeting. If there's something we did right, please don't hesitate to tell us that too. We're always striving to make our events better year after year.

Sincerely,

Dr. Sassan Tarahomi

Dr. Sassan Tarahomi, CTO Alterra Holdings SPE Automotive Division Chair EAV Conference Chair CONFERENCE CHAIR Dr. Sassan Tarahomi, Alterra Holdings



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2023 PLASTICS IN EAV CONFERENCE TECHNICAL PROGRAM HIGHLIGHTS

The SPE Automotive Division Board Members have joined the Conference Organization Team and provided outstanding support with passion and dedication. Their network of industry contacts delivered great benefit to the conference to feature 5 Keynotes from industry executives, 7 technical specialists to join industry panel to address a critical issue of "Thermal Runaway – Scenarios and Solutions", and a superb Technical Program. The conference organizers deserve many accolades for doing great service to the industry.

The technical program features **8 technical sessions with 69 presentations** covering use of plastics in Electric and Autonomous Vehicles at this conference. We used **three concurrent sessions** in scheduling the presentations. A file with short (about 50 words) abstracts of these talks is provided in the **Conference Proceedings** File on the SPE Automotive Division <u>www.SPEAutomotive.com</u> website for your convenience in selecting which of the 3 talks at any given time you may want to attend.

The three session rooms are adjacent to each other making it convenient if you prefer to change from one session to the other. Short synopsis of talks in each session hall are displayed on the large screen of the monitors near the entrance of the hall. Copies of all presentation files are provided on the website (www. SPEAutomotive.com) and accessible for all conference participants.

Two or three Co-Chairs for each of the 8 sessions have shared the responsibility in recruiting quality presentations and work-out all the logistics in gathering all required documentation in a timely manner. The session chairs have the complete autonomy in running their session for providing greater value to the participants. We are fortunate to recruit superb quality presentations on cutting edge technologies. **The Program Schedule provides details of the session chairs and their affiliations.**

We value the experience and wisdom of all our session chairs in selecting the topics for their session and recruiting specialists in the industry to discuss those topics. Most of the session chairs are currently serving as members of the Automotive Division Board. We are grateful for their continued guidance and support.

Session Chair's mission is to ensure both the presenters and the participants have pleasant experience and receive enhanced value with the interactions. Based on the available time after the presenter concludes the talk, the session moderator will facilitate discussions with Questions and Answers. We urge you to engage the presenters in discussion for elaboration of details and improved clarity of the subject discussed. The presenters will be delighted to address any questions and gratified with the interest you showed in asking for clarification. Further the value of the conference improves with the dialogue and discussion during the conference.

We believe strongly that we gain greater value with personal interactions with presenters at a conference than simply listening to the talks. Please seek out the presenters during breaks, lunches or receptions and get to know and engage them in discussions for improved learning. Remember both you and the presenter have a commonality of interest on the same technical topic.

Thank you for supporting the conference with your participation. **Please provide us feedback** on what you liked and how we can improve. Further we seek your support for next year event in volunteering to organize a session (by recruiting presenters) or join the organizing committee (for managing sponsorships and exhibits).

TECHNICAL PROGRAM CO-CHAIRS:

Dr. Norm Kakarala, SPE Fellow and Honored Service Member (HSM) Dr. Suresh Shah, SPE Fellowz, HSM and Inductee on Plastics Hall of Fame TECHNICAL CO-CHAIR Dr. Norm Kakarala Inteva Products LLC

- retired



TECHNICAL CO-CHAIR Dr. Suresh Shah Delphi Corp - retired

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PLASTICS IN ELECTRIC & AUTONOMOUS VEHICLES

Troy, MI • April 16-19, 2023 Powered by SPE Automotive Division

CONFERENCE CHAIR

Dr. Sassan Tarahomi, Alterra Holdings

TECHNICAL PROGRAM CHAIR

Dr. Norm Kakarala, Inteva Products LLC (Retired) Dr. Suresh Shah, Delphi Corp (Retired)

CONFERENCE SUPPORT

DATABASE COORDINATOR

Bill Coy, Mankiewicz Coatings, LLC

TREASURER Jitesh Desai, Inteva (Retired)

SPONSORSHIP SUB-COMMITTEE

Rodrigo Orozco, Celanese Keith Siopes, EMS Chemie

SPONSOR Dan Dowall, Ineos Composites Neil Fuenmayor, LyondellBasell

STUDENT POSTER COORDINATOR Chuck Jarrett, The Materials Group

SESSION COUNCILOR/ STUDENT ENGAGEMENT Alper Kiziltas, Amazon

COMMUNICATION LEAD Dhanendra Nagwanshi, SABIC

KEYNOTE SPEAKER CHAIR Tom Pickett, General Motors

OEM & KEYNOTE COMM.

Umesh Gandhi, Toyota Tech. Ctr. Dave Helmer, General Motors Jeffrey Helms, Celanese Ramesh Iyer, ICIS Manoj Patnala, Rivian SPONSOR & KEYNOTE PRESENTER Dean Stevenson, Rivian

MEETING COORDINATOR/ SPONSOR Leslie Preston, Mankiewicz Coatings, LLC

REGISTRATION PROGRAM Richard Umemoto, Magna Exterior

REGISTRATION DAY OF CONFERENCE David Patel, Mitsubishi Chemicals (Retired)

ASSIST FOR DAY

OF CONFERENCE Ramesh Iyer, ICIS Karen Rhodes-Parker, SPE Detroit - TPO

CONTRACTOR (PROGRAM BOOK) Jill Houser, JPI Creative Group

TECHNICAL SESSIONS & SESSION CHAIRS

> BATTERY AND THERMAL MANAGEMENT SYSTEMS Dhanendra Nagwanshi, SABIC Dr. Jeff Helms, Celanese Corp. Maggie Baumann, PPA/Pinfa NA

> MANUFACTURING

ENABLING TECHNOLOGIES David Kosse, Ascend Performance Materials Steve Vanloozen, Lotte Chemical

 SUSTAINABILITY AND CARBON NEUTRALITY
 Dr. Rohit Srivastava, Amazon
 Drew Geda, Hyundai-Kia America

> ADVANCED DRIVER ASSISTANCE

SYSTEM (ADAS) Dr. Rodrigo Orozco, Celanese JP Wiese, SABIC

 EVOLUTION OF EXTERIORS AND LIGHTING
 Tom Pickett, General Motors

Volker Plehn, SABIC Mark Lapain, Advanced Composites

> EVOLUTION OF INTERIORS Dr. Rose Ryntz, Ryntz & Associates Jeff Crist, Ford Motor Co. Jim Keller, Mankiewicz Coatings LLC

- MATERIAL INNOVATIONS
 Mike Shoemaker, Borealis
 Paula Kruger, Ascend Performance Materials
 Sunit Shah, LyondellBasell
- > NOISE, VIBRATION AND SEALING Andrea Frey, General Motors Dr. Xian Jiang, Dow



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SUNDAY, APRIL 16, 2023 12:00 PM Exhibition Set-up Starts

All times EST USA	MONE	DAY, APRIL 17	, 2023	
7:00 AM	REGISTRATION & CONTINENTAL BREAKFAST: SPONSORED BY SPE			
8:15 AM	WELCOME REMARKS: Conference Chair: Dr. Sassan Tarahomi, Alterra Holdings			
8:30 AM	TECHNICAL PROGRAM HIGHLIGHTS: Dr. Norm Kakarala / Dr. Suresh Shah			
8:45 AM	KEYNOTE SPEAKER: Jamie Brewer, GA	A Executive Chief Engineer Electric SUVs, C	GM's EV/AV Strategy and Innovation	
9:15 AM	PLATINUM SPONSOR REMARKS: SA	BIC & CELANESE		
9:30 AM	KEYNOTE SPEAKER: Dean Stevenson, F	KEYNOTE SPEAKER: Dean Stevenson, Rivian Senior Director of Interiors, Systematizing Sustainability		
10:00 AM	BREAK: SPONSORED BY SPE CONFERENCE HALL - I CONFERENCE HALL - II CONFERENCE HALL - III			
	BATTERY AND THERMAL MANAGEMENT SYSTEMS Dhanendra Nagwanshi, SABIC Dr. Jeff Helms, Celanese Corp. Maggie Baumann, PPA/Pinfa NA	MANUFACTURING ENABLING TECHNOLOGIES David Kosse, Ascend Performance Materials Steve Vanloozen, Lotte Chemical	SUSTAINABILITY AND CARBON NEUTRALITY Dr. Rohit Srivastava, Amazon Drew Geda, Hyundai-Kia America	
10:30 AM	Fire Protection Materials for EVs: Technology, Trends, and Markets Dr. James Edmondson, IDTechEx	Innovative Hybrid Molding in Color Dan Rozelman Kraus Maffei	Carbon Footprints: The Next Driver in Evolving the Plastics Supply Chain Joseph Chang, ICIS Chemicals	
11:00 AM	Battery Enclosure Materials Screening Tests Torch and Grit (TaG) and Battery Enclosure Material Screening (BEMS) Ken Vessey, UL Solutions	HR Resistant PK for Cooling Systems Daniel Baek Akro Compounds	Recyclability of Polypropylene and Polyamide Composites with Basalt Fibers Dr. Sandeep Tamrakar Ford Motor Company	
11:30 AM	The Physics of Cell Venting Failures: Beyond UL2596 and the Need for Venting Management Brian Engle Amphenol	Welding of FRTP for Challenging BEV Applications Adam Halsband Forward Engineering	LG Chem Chemical Recycling Process of Polycarbonate BK Jeon, LG Chem	
12:00 PM		LUNCH: SPONSORED BY SABIC	, , , , , , , , , , , , , , , , , , , ,	
	BATTERY AND THERMAL MANAGEMENT SYSTEMS	MANUFACTURING ENABLING TECHNOLOGIES	SUSTAINABILITY AND CARBON NEUTRALITY	
1:30 PM	Advanced Insulation for High Voltage Electric Motor Winding Dr. Monoj Ghosh, Eaton Corporation	Compounding with AI Saeed Arabi Alterra Plastics	Reclaimed Carbon Fiber Based Sustainable Solutions for Lightweight Electric Vehicle Structures Soma S. Bobba, SABIC	
2:00 PM	Role of Thermoplastics in Accelerating EV Battery Pack Development Dave Sullivan SABIC	Optimized Compounds and Blowing Agents for Technical Applications Thilo Stier Akro Compounds	Bazer Reinforced Polyamide-6 Composites with Hemp Hurd Biochar Filler for Automotive Applications Mohammad Mezbah UI Hoque Washington State University	
2:30 PM	Fire Safety and the Role of FR Additives Maggie Baumann Performance Polymers and Additives / Pinfa North America	Toolless Fabrication of TPU with Additive Manufacturing Rebecca Fecteau, BASF Steve Richardson, Forecast3D	Composite Laminates Thermoformed from Wood-Based Prepregs for Interior Automotive Applications Avishek Chanda, Washington State University	
3:00 PM	The Growing Role of FR Additives In EVs and AVs Dr. Subra Narayan, Clariant	Advanced Composites Manufacturing Solutions for the AV and EV Industry Anand Bora, MOLDEX3D	PCR and Bio Based TPO/TPE for Electric Vehicles Dr. Arash Kiani, Alterra Holdings	
3:30 PM	BREAK: SPONSORED BY SPE			
	BATTERY AND THERMAL MANAGEMENT SYSTEMS Large, Safe, Lightweight, and Multifunctional Thermoplastic	ADVANCED DRIVER ASSISTANCE SYSTEM (ADAS) Dr. Rodrigo Orozco, Celanese JP Wiese, SABIC	EVOLUTION OF EXTERIORS AND LIGHTING Tom Pickett, General Motors Volker Plehn, SABIC Mark Lapain, Advanced Composites	
4:00 PM	Enclosures for EV Battery Packs Fred Chang SABIC	SABIC Specialties' Solutions for Automotive Radar Sensors Dr. Jeff Xu, SABIC	Material Solutions and Innovations for Exterior Panels Volker Plehn, Jeff Eshenauer, SABIC	
4:30 PM	High Energy Density Battery Pack Concept Pat Granowicz Celanese	Material, Process and Design effects on Warpage in Camera Brackets Brandon Bouchard, Celanese	Smart Rear & Front Panels by Purposefully Combined Plastic Processing Michael Fischer, Engel	
5:00 PM	Polyamide Technologies Addressing Thermal Runaway Challenges in EV's Kai Becker Ascend Materials	Optimizing Radar Performance of Exterior Trim Carlos Pereira SABIC	Innovative Protective Coatings for Automotive Exterior Parts, Headlamps and Sensor Covers Dr. Andreas Haeuseler, Adam Keeling Momentive	

TUESDAY, APRIL 18, 2023

All times EST USA			,	
7:00 AM	REGISTRATION & CONTINENTAL BREAKFAST: SPONSORED BY SPE			
8:15 AM	WELCOME REMARKS: Conference Ch	air: Dr. Sassan Tarahomi, Alterra Holdings		
8:30 AM	STUDENT POSTER COMPETITION: Chuck Jarrett, The Materials Group			
8:45 AM	KEYNOTE SPEAKER: Jeff Makarewicz, Group Vice President Technical Resources Toyota North America R&D, Key Challenges, and Innovative Ideas to Navigate the Road to Future Mobility			
9:15 AM	PLATINUM SPONSOR REMARKS: LC	DTTE & ENTEC		
9:30 AM	KEYNOTE SPEAKER: Alan Amici President and CEO of Automotive Research (CAR)			
	Assessment of Inflation Reduction (IRA) Act	t Impacts on North American Electric Vehicle S	Supply Chain	
10:00 AM		BREAK: SPONSORED BY SPE		
10:30 AM	PANEL DISCUSSION: Thermal Runaway - Scenario and Solutions MODERATORS: Dhanendra Nagwanshi, SABIC; Dr. Jeff Helms, Celanese; Maggie Baumann, PPA/Pinfa NA PANELISTS: Ken Vessey, UL Solutions; Adam Halsband, Forward Engineering; Dave Sullivan, SABIC; Brian Engle, Amphenol; Michael Blake, Freudenberg-NOK; Eric Rask, ITW Automotive; Dr. James Edmondson, IDTechEx			
12:00 PM		LUNCH: SPONSORED BY ENTEC		
	CONFERENCE HALL - I	CONFERENCE HALL - II	CONFERENCE HALL - III	
	EVOLUTION OF INTERIORS Dr. Rose Ryntz, Ryntz & Associates Jeff Crist, Ford Motor Co. Jim Keller, Mankiewicz Coatings LLC	MATERIAL INNOVATIONS Mike Shoemaker, Borealis Paula Kruger, Ascend Performance Materials Sunit Shah, LyondellBasell	EVOLUTION OF EXTERIORS AND LIGHTING Tom Pickett, General Motors Volker Plehn, SABIC Mark Lapain, Advanced Composites	
1:30 PM	Dual Cast Process for Designing Circular and Monomaterial for Automotive Interiors Dr. Murali Reddy, Cpk Interior Systems	Advanced Polymers for Electric and Autonomous Vehicles Applications Dr. Sassan Tarahomi Alterra Holdings	The Development of Integrated Multifunction EV Grille George Liu Minth	
2:00 PM	Translucent Foam: Physical Properties and Level of Light Transmittance Kiego Shimura Sekisui Voltek	Novel Formulating Strategies for Flame Retardant Automotive Compounds Jakub Lison ICL Industrial Products	Innovative Designs and Environmental Solutions to Meet Customer Demands Brian Guinn, Bob Frazier Valeo	
2:30 PM	Advances in Automotive Interiors Dr. Pravin Sitaram The Haartz Corporation	Enabling Thermal Management with Innovations in Thermally Conductive Plastics Dr. Prabuddha Bansal Celanese	Material Solutions that Enable Cost and Weight Savings in Automotive Exterior Lighting Dan Fuller Celanese	
3:00 PM	Needs, Challenges and Film-Based Solutions for Functional Decoparts Paul Rye Kurz	High Performance Polymers for Busbars in Power Electronics and e-Motors of Electric Vehicles Dr. Victoria E. Lee Solvay	Managing Heat Using Thermally Conductive Polycarbonates to Achieve Weight, Space and Cost Jim Lorenzo Covestro	
3:25 PM		BREAK: SPONSORED BY SPE		
	EVOLUTION OF INTERIORS	MATERIAL INNOVATIONS	NOISE AND VIBRATION Andrea Frey, General Motors	
	Throwing Your Shoes at	Next-Gen Automotive Materials to	Dr. Xian Jiang, Dow	
4:00 PM	Your Car Seat Aaron Delong HP	Increase Safety and Reliability in the Electrical Powertrain Keith Kauffmann	Automotive Acoustic Materials: Design for Acoustics & Applications in Electric Vehicles	
	Mineral-Based Solutions for	Envalior Next Generation Polyurethane for	Jian Pan, Auria Solutions Absorption and Reflective Properties	
4:30 PM	Dr. Saied Kochesfahani IMERYS Performance Minerals	Chris Korson BASF	or a Crosslinked Foam Keigo Shimura Sekisui Voltek	
5:00 PM	Automotive Acoustic Materials: Design for Sustainability	Bonding to Dielectric Materials in Battery Pack Assembly	Anti-vibration Polyamide Solutions to Overcome a Multitude of NVH Challenges	
	Jian Pan Auria Solutions	Dr. Thomas Clark DuPont Adhesives	Jason Park Ascend Performance Materials	
	Electrification Driven Challenges for Automotive Plastics	Conductive Molding Compounds in Fuel Cells and Battery Applications	Design for Sustainable Solutions for Carbon Neutrality	
5:30 PM	Bernd Henkelmann Radici Group	Mike Kiesel LyondellBasell	Karen Guzman Covestro	
	6:00-8:00 PM RECEPTION	: CHEESE & WINE SPONSORED BY LC	TTE CHEMICAL	

All times EST USA	WEDNE	SDAY, APRIL	19, 2023	
7:00 AM	REGISTRATION & CONTINENTAL BREAKFAST: SPONSORED BY SPE			
8:15 AM	WELCOME REMARKS: Conference Cha	WELCOME REMARKS: Conference Chair: Dr. Sassan Tarahomi, Alterra Holdings		
8:30 AM	KEYNOTE SPEAKER: Dr. Kevin Swift, Senior Economist, ICIS Global Chemicals, Long-Term Scenarios for Automotive Plastics			
9:00 AM	RECOGNITION OF STUDENT PARTICIPATION & AWARDS: Dr. Sassan Tarahomi, Alterra Holdings/Chuck Jarrett, The Materials Group			
9:30 AM	BREAK: SPONSORED BY SPE			
	CONFERENCE HALL - I	CONFERENCE HALL - II	CONFERENCE HALL - III	
	BATTERY AND THERMAL MANAGEMENT SYSTEMS Dhanendra Nagwanshi, SABIC Dr. Jeff Helms, Celanese Corp. Maggie Baumann, PPA/Pinfa NA	SUSTAINABILITY AND CARBON NEUTRALITY Dr. Rohit Srivastava, Amazon Drew Geda, Hyundai-Kia America	NOISE AND VIBRATION Andrea Frey, General Motors Dr. Xian Jiang, Dow	
10:00 AM	Trends and Disruptions for Battery Electric Vehicle (BEV) Thermal Management Systems Eric Rask ITW Automotive	Evaluation of Post-Consumer Recycled Polycar-bonates for Electric Micromobility Vehicles Dr. Rashed Islam Lyft	Sustainable Composites for Lighter and Flame-Retardant Electric Vehicle Parts: Challenges on Thermal Management and Enclosures for EV Batteries Prof. Amar K. Mohanty Univ. of Guelph, Canada	
10:30 AM	Temperature Management Using Ther-mally Conductive Electrically Insulative (TCEI) Plastic Materials Ray Szparagowski / Sai Sundararaman Freudenberg – NOK Sealing Technologies	High Performance Polyamides for Demanding Battery and Thermal Management Systems Doug Thornhill EMS-GRIVORY	Development of a Multi-Layer Acoustic Package Model for Automotive Acoustics Manoj Thota Dow	
11:00 AM	Thermally Conductive Thermoplastic Solutions for EV Battery Pack Somasekhar Bobba SABIC Specialties	Developments in CirculenRecover TPO Compounds with Recycled Feedstocks for Bumper and Exterior Trim Applications of Electric Vehi-cles Tomik Mouradian, LyondellBasell	Frunk made of Ultra-Silent: Greater Driving Range for Electric Cars Michael Collinsworth Autoneum North America, Inc.	
11:30 AM	Zytel [®] eCool Multilayer Coolant Tube Technology Nate Dumm Celanese	Possibilities for Reducing the Carbon Footprint Thilo Stier Akro Compounds	How Composite e-Motor Mounts Affect EV NVH Performance Ricardo Mercado BASF	
12:00 PM	Santoprene® TPV in EV Cooling Hose Applications Paul Zwick Celanese	Advancement in Sensing and Visualization Semiconductor Solutions that Enhance Safety, Comfort and Sustainability Michael Godwin Osram	2nd Generation NVH Zytel™ Hushes the Crowd with Muscle Gabriel Knee Celanese	
12:30 PM	CONFERENCE ENDS			

Revision: 9 Date: April 6, 2023



EXHIBITOR LOCATIONS



2023 EXHIBITORS

Akro-Plastic GMBH	Exhibitor	21
Alterra	Gold	28
Arkema	Exhibitor	25
Asahi Kasei	Exhibitor	20
Ascend Performance Materials	Gold	9
BASF	Gold	12
Borealis	Gold	8
Carbon Polymers	Gold	29
Celanese	Platinum	7
Covestro	Gold	32
Dow / PU & Olefin	Gold	1
EMS-CHEMIE (North America) Inc.	Gold	19
Entec Polymers	Platinum	5
Envalior (DSM)	Gold	34
Highland Plastics	Gold	14
Imerys	Exhibitor	30
Inteva Products	Gold	26
Kurz	Exhibitor	22

NYCOA	Exhibitor	35
LG Chem America Inc.	Gold	17
Lotte Chemical	Platinum	4
LyondellBasell	Gold	3
Mankiewicz	Gold	27
Momentive	Gold	16
Nycoa	Exhibitor	35
Pinfa N. America	Exhibitor	31
PRET	Gold	13
Radici Plastics USA	Exhibitor	24
SABIC	Platinum + Lanyard	6
Sirmax	Gold	11
SPE	Exhibitor	15
Sustainable Resins LLC	Exhibitor	23
Synergeering	Exhibitor	33
TMG	Gold	2
Trinseo	Gold	10
Washington Penn	Gold	18

2023 KEYNOTE SPEAKERS

JAMIE BREWER, Executive Chief Engineer, General Motors Co.

Jamie Brewer is the Executive Chief Engineer (ECE) for electric SUVs, the Premium Import business and EV profitability at General Motors. She leads the teams responsible for all aspects of electric SUV development. Her role spans general project management, finance, design and performance. She also leads a cross-functional team focused on electric vehicle profitability. Brewer has worked at GM for more than 20 years and held several leadership roles prior to her current position, including Vehicle Chief Engineer for the Cadillac LYRIQ.

In her keynote, Brewer will share GM's EV strategy and how the company is working to create an all-electric future. Through its broad portfolio of vehicles across segments and price points, charging and infrastructure investments, and public education efforts, GM aims to put everyone in an EV. Brewer will also discuss how GM is leveraging advanced plastics technologies and manufacturing processes throughout its EV portfolio to enable its vision of a world with zero crashes, zero emissions and zero congestion.

DEAN STEVENSON, Senior Director of Interiors, Exteriors, and Lighting

Dean Stevenson is the Senior Director for Interior, Exterior, and Lighting Engineering at Rivian. He is responsible for all aspects of design, development, and delivery from concept through product launch. His role spans product design & development, innovation, material development, tooling, and validation. He has 34 years of automotive product development experience and has held numerous leadership positions at Ford Motor Company and Tier 1 Suppliers prior to joining Rivian in 2019.

In his keynote entitled Systematizing Sustainability, Dean will talk about Rivian's approach towards driving sustainability into the product development process and how Rivian would like to lead the way in enabling implementation of sustainability through radical minimization of virgin resources and decarbonization across all stages of product design, development, production, and end of life. Dean will also discuss how Rivian is leveraging innovation in plastics development and partnerships with suppliers in delivering its mission of producing products with high sustainable content.

JEFF MAKAREWICZ, Group Vice President – Technical Resources Toyota Motor North America - R&D

Jeff Makarewicz is the group vice president of the Technical Resources function at the Toyota Motor North America Research & Development (TMNA R&D) center based in Saline, Michigan. In this position, he oversees Business Planning & Operations, Digital Solutions, Engineering & Data Innovation, Prototype Development, Cost Planning, and Quality Promotion. Makarewicz joined TMNA R&D in 1990 as an engineer in the Materials Engineering Department and has held various leadership positions in the areas of research, design, development, evaluation, and corporate strategy. He serves on the boards of the Toyota USA Foundation and the University of Michigan Mechanical Engineering External Advisory Board. Makarewicz is a graduate of the University of Michigan.

His keynote, titled Key Challenges and Innovative Ideas to Navigate the Road to Future Mobility, discusses how the automotive industry has been accelerating toward a once-in-a-century period of profound transformation, being redefined by the disruptive CASE technologies (Connected, Automated, Shared, & Electrification). In his keynote, Makarewicz will discuss key challenges ahead and share how Toyota is developing innovative ideas to navigate the road to future mobility in their quest for "Mobility for All".

MR. ALAN AMICI, Center for Automotive Research (CAR)

Alan Amici is the President and CEO of the Center for Automotive Research (CAR). Alan joined CAR after a 35+ year career with Chrysler and TE Connectivity, holding a variety of positions in engineering, manufacturing, and service. His roles at TE include - VP & CTO, Transportation Solutions, and VP Engineering, Automotive Americas. Highlights of his tenure at Chrysler include: Head of Global Uconnect – Infotainment and Connected Car Platform; Head of Electrical/Electronics Engineering; and Senior Manager, Global Service & Parts. Alan is the owner of two patents and is the recipient of the Walter P. Chrysler Technology Award. He holds an MBA, a Master of Science degree, and a Bachelor of Science degree in Electrical Engineering from the University of Michigan. He currently serves on the Board of Advisors at Penn State Harrisburg and the Department of Industrial Engineering at Wayne State University. He is a graduate of the Chrysler Institute of Engineering.

2023 KEYNOTE SPEAKERS

ALAN AMICI (CONTINUED)

In his keynote entitled Assessment of Inflation Reduction (IRA) Act Impacts on North American Electric Vehicle Supply Chain - The Propulsion Transition Begins, Mr. Amici will discuss how the auto industry is now in the midst of a shift from internal combustion engine (ICE) to electric vehicle (EV) propulsion. This is the most significant change in the 100 year history of the automobile. Investment in EVs have been substantial in the past 2 years with more than \$35B committed to assembly and battery production in North America alone. This presentation will discuss production forecasts for ICE and EVs through 2030, EV investment landscape for North America, and the potential impact of policy such as the IRA.

DR. KEVIN SWIFT, Senior Economist, ICIS - Global Chemicals

Dr. Swift is senior economist for global chemicals at ICIS where he is responsible for quarterly thought pieces addressing key market dynamics and is demand advisor for long-term supply demand balances. He joined ICIS after retiring as chief economist at the American Chemistry Council. Prior to joining ACC, Dr. Swift was associated with several organizations including Freedonia Group, Predicasts and Dow Chemical. Dr. Swift is a Fellow and former president of the National Association for Business Economics and a member of the Harvard Discussion Group of Industrial Economists and National Business Economics Issues Council. He is a member of The Wall Street Journal Forecasters' Survey panel and other forecast survey panels.

In his keynote note, titled Long-term Scenarios for Automotive Plastics, Dr. Swift will discuss how plastics are essential to a wide range of safety, performance, and aesthetic breakthroughs in the automotive space. Per vehicle use of plastics of 198 kgs has grown 24-fold since 1960. The long-term demand for plastics will reflect the state of the light vehicle sector and vehicle demand, on-going light-weighting trends, and electrification of mobility. The latter has important implications for plastic demand, which averaged 187 kgs. Dr. Swift will focus on three scenarios on Long Term Electrification trends and how they will impact demand by resin type and by region.

PANEL DISCUSSION

PANEL DISCUSSION **Thermal Runaway – Scenarios and Solutions**

Tuesday, April 18, 2023, 10:30 AM to Noon

TRA SCENARIOS — Industry Challenges, Safety Concern, Possible Reasons, Battery Architecture, Trade-off between Energy Intensity, Packaging and Cost Implications

TRA INVESTIGATIONS - Testing & Inspection - Vehicle Level, System Level, Battery Module Level and Material Level, Standardization Gaps and Needs

TRA SOLUTIONS - TRA Protection - Cell Barrier, Module Separators, Enclosure with Right Use of Materials, Venting Strategies, Battery Architecture & Design





Maggie Baumann PPA / Pinfa NA









Brian Engle

2023

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BATTERY & THERMAL MANAGEMENT

SESSION CO-CHAIRS: Dhanendra Nagwanshi, SABIC | Dr. Jeffrey Helms, Celanese Corp. Maggie Baumann Pinfa North America



MONDAY MORNING: 10:00 AM TO 12:00 PM



Fire Protection Materials for EVs: Technology, Trends, and Markets

Dr. James Edmondson, IDTechEx

Fires in EVs may be a rare event. However, this does not mean that fire safety can be ignored. One key method of fire protection and an

opportunity for materials suppliers is the use of passive fire protection materials. These materials are designed to limit thermal runaway propagating between battery cells and/or prolong the time it takes a fire to exit the battery pack. This presentation will draw upon research from IDTechEx's latest report on Fire Protection Materials for EV Batteries 2023-2033. The presentation will cover the drivers behind the adoption and choice of passive fire protection materials.



Battery Enclosure Materials Screening tests Torch and Grit (TaG) and Battery Enclosure Material Screening (BEMS)

Ken Vessey, UL Solutions

Today we see the need once again in the development of electric vehicles and especially in the area of battery

enclosure materials. How do we avoid a similar situation of unintended consequences when it comes to the very realworld hazard of a thermal runaway? Two new test methods will be presented that will provide everyone, from material manufacturers all the way to OEMs, the data necessary to aid in the screening, ranking, and selection of materials for use in battery enclosures. It will be shown how the scalable approach of the Torch and Grit (TaG) test to the Battery Enclosure Thermal Runaway (BETR) evaluation can provide the automotive industry the information it needs to facilitate safe performance.



The Physics of Cell Venting Failures: Beyond UL2596 and the Need for Venting Management Brian Engle, Amphenol

This presentation will describe the physics of lithium ion battery failures

leading to cell venting and Thermal Runaway as well as the implications within large arrays and battery packs. Attendees will learn of the implications for materials used within these systems as well as the need for managing cell vent gases in a manner which reduces the risk for catastrophic failure of the system. Latest "Best Practices" in design and in the evolving challenges of dealing with damaged systems and stranded energy will be addressed as well as some of the emerging regulatory requirements for system level performance

MONDAY AFTERNOON: 1:30 TO 3:00 PM



Advanced insulation for High Voltage Electric Motor Winding Dr. Monoj Ghosh, Eaton Corp.

With increase in electrification, automotive OEMs, and tier suppliers have started to adopt high voltage systems (800 Volts or even higher in future) that subsequently demand for

high performance insulation with higher dielectric breakdown (DB) voltage, higher thermal endurance, increased resistance to partial discharge (PD) and higher thermal conductivity to dissipate heat and prevent overheating, and component failure. This talk will demonstrate the efforts in design & development of PEEK nanocomposite advanced insulation material, overcoming technical challenges, optimization in properties, and their benefits in high voltage e-motor winding for automotive application.

BATTERY AND THERMAL MANAGEMENT

SESSION CO-CHAIRS:

Dhanendra Nagwanshi, SABIC | Dr. Jeffrey Helms, Celanese Corp. | Maggie Baumann Pinfa North America



Role of Thermoplastics in Accelerating EV Battery Pack Development

Dave Sullivan, SABIC

Thermoplastics, compared to metals, can offer tremendous benefits to lightweight and significantly reduce assembly complexity of an electric vehicle (EV) battery pack enclosure.

This presentation focuses on highlighting these benefits of thermoplastics while also emphasizing potential of achieving a solution with reduced environmental impact. Few case studies to demonstrate the same also presented, thus highlighting the pivotal role of thermoplastics in faster adoption of electric mobility across the globe.

MONDAY AFTERNOON: 4:00 TO 5:30 PM Large, Safe, Lightwei



Large, Safe, Lightweight, and Multifunctional Thermoplastic Enclosures for EV Battery Packs

Fred Chang, SABIC

Today, automotive EV and PHEV battery packs can easily reach up to 400 to 500 kilograms with a capacity of around 80 kWh. Thermoplastic materials, with

their low density and opportunity for design freedom, offer the potential to reduce weight and cost through integration and part consolidation. This presentation covers: The viability of producing large parts (complete EV battery pack covers and trays) in a variety of thermoplastic technologies for both low-volume series models (thermoforming, profile extrusion) and high-volume series models (compression molding and low pressure injection molding).



Fire Safety and the Role of FR Additives

Maggie Baumann, Pinfa North America

Automobile Fires have always presented a potentially life threatening hazard for the occupants of the vehicle. With the growing penetration of battery operated electric vehicles in

the market the need for new FR additives and flame retarded compounded materials is rapidly increasing. This presentation will describe the fire hazard in Electric and AV vehicles, explain how flame retardants work and what requirements in EVs and AVs are impacting the choice of fire retardants and polymer systems.



The Growing Role of FR Additives In EVs and AVs

Dr. Subra Narayan, Clariant

Compared to internal combustion engines, electric vehicles pose a rather severe fire risk scenario that can result in a thermal runaway situation. Subsequently adequate protection needs to be provided to the battery as

well as peripherals using flame retardants. In this presentation, the importance of non-halogenated flame retardants for electric vehicles will be highlighted, with a focus on providing sustainable solutions.



High Energy Density Battery Pack Concept

Pat Granowicz, Celanese

Electric vehicle battery packs in general consist of independent modules, relying on independent an cooling system with separate structural and electrical functions all assembled to the vehicle with a non-optimal structure. Integrating

these functions will create room for more cells within a given volume for increased energy density or provide a smaller pack option with the same energy density. A novel concept integrating cooling, electrical connections and the structural frame using thermoplastic composite materials and a new chemical bonding agent is introduced.



Polyamide Technologies Addressing Thermal Runaway Challenges in EV's

Kai Becker, Ascend Performance Materials

The battery with the current Lithiumlon technology includes the enormous potential hazard of a thermal runaway that must be considered in the electrical

and structural design of the battery and the battery enclosure. In this paper, we describe an assessment of polyamide-based composites that can enable an efficient approach to lightweight battery structures and enclosures. Finally, we discuss the relevance of material properties in such a catastrophic event and how automotive could learn from other industries.

BATTERY AND THERMAL MANAGEMENT

SESSION CO-CHAIRS:

Dhanendra Nagwanshi, SABIC | Dr. Jeffrey Helms, Celanese Corp. | Maggie Baumann Pinfa North America

WEDNESDAY MORNING: 10:00 AM TO 12:30 PM



Trends and Disruptions for Battery Electric Vehicle (BEV) Thermal Management Systems Eric Rask, ITW

This presentation begins with an overview of BEV thermal management system objectives and performance criteria. These

objectives are then broken down across different circuit implementation possibilities and key BEV components. Common points of differentiation between ICE and BEV thermal systems are also highlighted to focus the discussion on specific BEV-centric requirements. Building on this foundation, a connection will then be drawn between BEV thermal systems and material performance needed for high performing systems - including key material attributes and trends for future developments.



Temperature Management Using Thermally Conductive Electrically Insulative (TCEI) Plastic Materials

Ray Szparagowski / Sai Sundararaman, Freudenberg – NOK Sealing

Us ele int ad we ma be rec in he

Use of engineering plastics in electrical applications is gaining interest due to their several advantages such as reduced weight, electrical insulation, ease of manufacturing, and their ability to be tailored to meet specific design requirements. However, plastics in general are poor conductors of heat. The current work summarizes

developments in engineering plastics with improved thermal conductivity while maintaining electrical insulation to better manage thermal events in electrical applications. Three case studies are presented to understand benefits of TCEI grades over commercially available materials.



Thermally Conductive Thermoplastic Solutions for EV Battery Pack

Soma S. Bobba, SABIC

The cell separators ensure that there is no electrical short between the cells. The cell holder trays and cell separators available in the market today are mostly made of

aluminum or steel and cannot offer the optimal solution for each of the numerous requirements. Engineering plastics can play a major role in meeting these requirements while offering light weighting, part integration and design freedom. An exercise is carried out to study the feasibility and assess performance of an injection molded thermoplastic solution for the cell holders and cell separators.



Zytel[®] eCool Multilayer Coolant Tube Technology

Nate Dumm, Celanese

Cooling systems directly affect an EV battery's longevity and charging performance. Critical performance needs include: Flexible and reliable materials that withstand -40°C to over 150°C, and resistance to water/

glycol, automatic transmission fluids, and immersion cooling/ dielectric fluids. To meet performance needs and improve sustainability, DuPont has developed eCool Multilayer Technology. Based on Zytel[®] LCPA (Long Chain Polyamide), a tie layer, and a TPE (elastomeric) layer, this is an easy-toextrude alternative to both PA12 thermoplastic systems and heavier EPDM rubber options.



needs or trends might be addressed with $\mathsf{Santoprene}^{\texttt{®}}$ in this application.

Santoprene[®] TPV in EV Cooling Hose Applications Paul Zwick, Celanese

This presentation covers the development of different EV cooling hoses and tubes with Santoprene® TPV and compares to other incumbent or competitive solutions, and suggests what future

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MANUFACTURING ENABLING TECHNOLOGIES



SESSION CO-CHAIRS: Steve VanLoozen, Lotte Chemical | David Kosse, Ascend Performance Materials

MONDAY MORNING: 10:30 AM TO 12:00 PM



Innovative Hybrid Molding in Color

Dan Rozzelman, Krauss Maffei

Krauss Maffei, along with industry partners, has developed a work cell encompassing an Injection Molding, RIM polyurethane meter/mix and automation equipment to provide Class A Automotive interior (and

exterior) parts in a 1-step process. Once the injection molded part is made, a gap in tooling is formed and that gap is flooded with PU. This technology can be used with skins, inlays, live wood and capacitive touch switches and more. Different textures and gloss finish can be realized in singular mold and a singular shot. The materials are fast drying, and some offer self-healing capabilities. The best part, they are 100% Solids (zero VOC big benefit for interior parts) for an environmentally sound solution as well.



HR Resistant Aliphatic Polyketone for Cooling Systems

Daniel Baek, Akro Compounds

Akro Plastics has developed an innovative portfolio of Aliphatic Polyketone compounds for cooling system components. These grades deliver superior hydrolysis resistance,

glycol resistance, creep resistance, and heat resistance to competitive materials. In addition, these grades offer extremely good carbon footprint with a competitive cost structure.



Welding of FRTP for Challenging BEV Applications Adam Halsband, Forward Engineering

Battery Electric Vehicles (BEV) present unique challenges for OEM and Tier Design Engineers. Amongst those challenges are the need to protect High Voltage

systems from moisture ingress into Battery energy storage systems as well as the need to structurally protect components from impact and intrusion with very confined package space. Additionally, increased mass across platforms drives the demand for advanced joining strategies for better load transfer and energy absorption.

In this presentation, the authors will provide an introduction to Vibration Welding of Thermoplastic Composites, share results from a series of plaque development trials and share insights into new thermoplastic component designs which address the new challenges outlined above.

MONDAY AFTERNOON: 1:30 TO 3:30 PM



Compounding with Al Saeed Arabi, Alterra Plastics

Compounding is a science. It requires a great knowledge of Chemistry, Formulation, Processing, Equipment and the Human Factor and most recently Artificial Intelligence. Compounders of today are facing many challenges that their

predecessors did not face. Market fluctuation due to global issues, labor shortages as a result of pandemic, force majeure by raw material producers are few of many challenges facing compounders now. Purpose of this presentation is to show how you can "Do More with Less". Ideas to help you increase your compounding efficiency by 25% or more.



Optimized Compounds and Blowing Agents for Technical Applications

Thilo Stier, Akro Compounds

Foam injection molding is beneficial for lightweight design in technical applications with a high demand on stiffness. We have developed and tested a broad portfolio of compounds

and blowing agents reducing material density more than 50%. We'll discuss innovative methodologies that prove you can produce technical applications with good surface appearance.

MANUFACTURING ENABLING TECHNOLOGIES

SESSION CO-CHAIRS: Steve VanLoozen, Lotte Chemical | David Kosse, Ascend Performance Materials





Toolless Fabrication of TPU with Additive Manufacturing

Rebecca Fecteau, BASF Steve Richardson, Forecast3D

Additive manufacturing allows for quick turnaround and toolless fabrication. Which in turn, promotes cost effective low volume production while simultaneously avoiding the typical roadblocks of supply chain. We will be exploring this in the context of TPU which is widely known in traditional manufacturing methods, yet new to Additive manufacturing. This new material innovation is enabling interior and exterior automotive applications.



Advanced Composites Manufacturing Solutions for the AV and EV Industry

Anand Bora, Moldex3D

In today's world where EV and AV are becoming progressively mainstream, we shall have batteries all over. And with those, we shall have new challenges. In this presentation,

Moldex3D shall present Advanced composite manufacturing solutions to the EV and AV industry for these challenges. We shall look at various composite manufacturing solutions that can be simulated in Moldex3D and review couple of case studies.



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SUSTAINABILITY AND CARBON NEUTRALITY

SESSION CO-CHAIRS: Dr. Rohit Srivastava, Amazon | Drew Geda, Hyundai-Kia America



MONDAY MORNING: 10:30 AM TO 12:00 PM



Carbon Footprints: The Next Driver in Evolving the Plastics Supply Chain

Joseph Chang, ICIS Chemicals

This presentation from ICIS will discuss key challenges that companies face in calculating greenhouse gas emissions, especially Scope 3 emissions, setting realistic targets for reductions, having a

consistent methodology for primary emissions data. It will also present findings from the ICIS supplier carbon footprints tool which show wide deviation in national average climate impact for polypropylene (PP), a key polymer used extensively by the auto industry.



Recyclability of Polypropylene and Polyamide Composites with Basalt Fibers

Dr. Sandeep Tamrakar, Ford Motor Company

The recyclability of basalt fiber reinforced polypropylene (PP) and polyamide (PA6) composites were studied through injection molding and

mechanical grinding. The main contributing factor for degradation in mechanical properties is attrition of basalt fibers after recycling as evidenced by fiber length distribution studies. Water absorption tests conducted at room temperature and subsequent environmental conditionings such as freeze-thaw cycling and extended freeze cycling only affected PA6 composites.



LG Chem Chemical Recycling Process of Polycarbonate

BK Jeon, LG Chem

LG Chem has been devoting to develop and commercialize a variety of sustainable products including mechanically and chemically recycled, biocircular balanced, bio-based, and biodegradable plastics. In this

presentation, our chemical recycling process particularly using post-consumer polycarbonate (PC) wastes as a feedstock will be introduced. Very recently, a R&D pilot facility has been successfully built up to optimize the production process of chemically recycled PC and collect proper data package for a pre-commercial demoplant, aimed to set up by 2026.



MONDAY AFTERNOON: 1:30 TO 3:30 PM



Reclaimed Carbon Fiber Based Sustainable Solutions for Lightweight Electric Vehicle Structures

Soma S. Bobba, SABIC

This paper targets a weight reduction with injection molded carbon fiber filled material solutions for structures. The carbon fibers used are from postindustrial

recycled (PIR) or Post-Consumer recycled (PCR) materials reclaimed from the aircraft industry. The sustainability, higher stiffness and lower weight of carbon fibers becomes the impetus for this light weighting exploration.



Basalt Fiber Reinforced Polyamide-6 Composites with Hemp Hurd Biochar Filler for Automotive Applications

M. M. UI Hoque Washington State University

Basalt fiber (BF), a naturally occurring mineral fiber, has opened new

possibilities to design automotive parts as a reinforcing material in thermoplastics and be an effective substitute for glass fiber. Moreover, introducing biochar in composites can offer a sustainable, low-cost, and feasible alternative to conventional fillers in fabricating polymerbased lightweight composites with enhanced performances. The focus of the presentation will be on the results of the study investigating the processing parameters, mechanical properties, and interaction of BFreinforced polyamide-6 composite with hemp hurd biochar as a filler.

SUSTAINABILITY AND CARBON NEUTRALITY

SESSION CO-CHAIRS: Dr. Rohit Srivastava, Amazon | Drew Geda, Hyundai-Kia America



Composite Laminates Thermoformed from Wood-Based Prepregs for Interior Automotive Applications Dr. Avishek Chanda, Washington State University

The team at Composites Materials and Engineering Center of Washington State University has been involved in

developing wood-strand based prepregs, analogous to synthetic fiber prepregs, that can be thermoformed for both automotive and aerospace interior applications. The aim is to substitute the currently used synthetic materials with a recyclable and sustainable option. Previous work has established the ideal parameters for fabricating wood-strand prepregs from recyclable vitrimer polymer and thermoforming them into laminates. This presentation will focus on extending the study to establish the ideal layup for achieving higher strength and stiffness values. The study will help establish the possibility of making composite laminates with large curvatures from wood-strand prepregs, which will be further extended to multi-axial bending, and eventually to other non-woven natural fiber mats.

PCR and Bio Based TPO/TPE for Electric Vehicles

Dr. Arash Kiani, Alterra Holdings

Advancements in PCR material compounding with cellulose fiber provided the opportunity to develop new TPO and TPE a material with desirable properties for Electric Vehicle

components. This presentation is focused on how TPO and TPE compounds with high content PCR and cellulose fiber can be used in Electric and/Autonomous Vehicles.

WEDNESDAY MORNING: 10:00 AM TO 12:30 PM

Lyft



Evaluation of Post-Consumer Recycled Polycarbonates for Electric Micromobility Vehicles Dr. Rashed Islam,

One of the Lyft Transit Bikes and Scooters' (TBS) sustainability goals is to implement post-consumer recycle (PCR) materials in all HW products. To meet the sustainability

target, reliability studies were carried out to correlate the mechanical properties of PCR polycarbonates (PC) at different conditions (high temperatures, low temperatures, temperature cycling, UV, chemical etc.). In this presentation, we will show the effect of molding conditions, % PCR content, melt flow rate and various secondary processes on the mechanical properties and long-term reliability studies of PCR after different ageing conditions. Finally, we will try to answer the question "Can Recycled Plastics be used in micro mobility hardware?" Although there are many factors associated with completely answering this question, the factor which we will be evaluating in this presentation is "Strength".



High Performance Polyamides for Demanding Battery and Thermal Management Systems

Doug Thornhill, EMS-GRIVORY

Today's Thermal Management System has seen significant changes of the system itself as well as types of coolants

used. These increased demands have prompted EMS-GRIVORY to develop innovative materials tailor made for high temperature, high chemical exposure areas. Whether you need materials for quick connectors (QC's), flow control valves, water pumps or tubing EMS-GRIOVRY has you covered with expert material selection and world class development support.

SUSTAINABILITY AND CARBON NEUTRALITY

SESSION CO-CHAIRS: Dr. Rohit Srivastava, Amazon Drew Geda, Hyundai-Kia America



Developments in CirculenRecover TPO Compounds with Recycled Feedstocks for Applications of Electric

Tomik Mouradian, LyondellBasell

Vehicles LyondellBasell has successfully developed the CirculenRecover TPO products, compounds derived from

mechanical recycled materials, to combat plastic waste, protect the environment, and support the automotive OEMs sustainability efforts. This presentation will demonstrate the challenges of developing both mold-in-color (MIC) and paintable TPO materials for bumper and exterior applications as well as the novel solutions to overcome them. Strategies towards achieving on specification physical property and color consistency will be discussed. The talk will end with exhibitions of the commercial successes of a few CirculenRecover products.



Possibilities for Reducing the Carbon Footprint

Thilo Stier, Akro Compounds

Design for Carbon" or better design for lower carbon footprint. The presentation gives multiple ways to significantly reduce the carbon footprint of applications as addition to recycling route. The proven applications are showing biobased

nylons, "French fries oil" based LFTs for fans with negative carbon foot print, foamed reinforced nylon with 50% less CO2



Advancement in Sensing and Visualization Semiconductor Solutions that Enhance Safety, Comfort and Sustainability

Michael Godwin, Osram

By adding inteligence to light and passion to innovation we enrich people's lives especially automotive and mobility markets. This talk will provide Osram's

vision for a suatainable future and discuss innovations that enhance safety, comfort, and user experience. Also describes how Osram is making a substantial impact with sensing, visualization, and illumination of semi-conductor components. Further exterior lighting and fully integrated smart surfaces will be highlighted with the latest optical solutions to enhance the comfort and safety.



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ADVANCED DRIVER ASSISTANCE SYSTEMS

SESSION CO-CHAIRS: Dr. Rodrigo Orozco, Celanese | JP Wiese, SABIC



MONDAY AFTERNOON: 4:00 PM TO 5:30 PM



SABIC Specialties' Solutions for Automotive Radar Sensors

Dr. Jeff Xu, SABIC

This presentation highlights solutions offered by SABIC's Specialties business regarding engineering plastics used in automotive radar sensors. Specifically, certain

engineering design considerations should be taken when selecting materials for the radome, back cover, and internal parts in order to improve the radar performance. Key topics will include material considerations for radar transparency & low warp for use in radomes, radar absorption, thermal management and EMI shielding.



Material, Process and Design Effects on Warpage in Camera Brackets

Brandon Bouchard, Celanese

Design, material, and processing all play a role in warpage, there is a need to better understand their influence in camera brackets. Using a custom design, a mold insert was made allowing for the direct evaluation of warp. This custom part was designed with similar features to current brackets for better comparisons. With the insert, different materials from Celanese's portfolio were used for comparison based on resin and processing conditions. An updated design is also used for evaluation to establish the potential improvements from design. Results show that warpage can be improved with the use of lower warp material and processing with recommended conditions. Recommendations based on these results will assist in solving the challenges with ADAS bracket design.



Optimizing Radar Performance of Exterior Trim Carlos Pereira, SABIC

This paper discusses design and new material possibilities for exterior trim parts, with the aim of minimizing RADAR reflections by increasing the transparency of trim parts, improving performance

to the 76-81 GHz frequency range. It details the effect of coatings, additives (mineral reinforcements and pigments) and mechanically recycled content on RADAR transparency based on their measured dielectric behavior. It also explores the use of measured properties in predictive engineering to optimize both the composition of materials and the geometry of the trim.

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EVOLUTION OF EXTERIORS & LIGHTING

SESSION CO-CHAIRS: Volker Plehn, SABIC | Tom Pickett, General Motors Mark Lapain, Advanced Composites



MONDAY AFTERNOON: 4:00 PM TO 5:30 PM



Material Solutions and Innovations for Exterior Panels

Volker Plehn, SABIC

Material solutions and Innovations for Smart Panel that will cover: (1) Design trends for Electrification and Autonomous Driving; (2) The integration of Lighting and Sensors

in Exterior Panels; (3) Material solutions for Functional Integration, Lightweighting and Aesthetics



Smart Rear & Front Panels by Purposefully Combined Plastic Processing

Michael Fischer, Engel

Insights into newest machine development, with the purpose of productivity and sustainability improvements. The focus will be on functional integration; 1 component

& 2 component injection molding combined with IMD & Insert molding, and PUR overmolding purposefully integrated into the molding process.



Innovative Protective Coatings for Automotive Exterior Parts, Headlamps and Sensor Covers

Dr. Andreas Haeuseler, Momentive

Momentive's protective coatings enable the use of plastics in demanding automotive exterior applications by

offering excellent scratch, abrasion and weathering resistance, while maintaining high optical clarity. Premium front-endmodules for EVs offer unique design possibilities with the integration of decorative lighting and integration of ADAS sensors. Emerging technologies will also be presented, including durable, easy-to-clean coatings and protective coatings with improved sustainability benefits.

TUSEDAY AFTERNOON: 1:30 PM TO 3:30 PM



The Development of Integrated Multifunction EV Grille

George Liu, Minth

Industry trends for front panels include integrated sensors, illumination for distinct styling and interaction with the environment. We will present a systematic way

to develop an EV multifunction front panel. Based on material dielectric properties, material will be selected and wall thickness at radar zone will be defined properly. To control the warpage and dimension, pre-deformation and injection compression process are implemented. Laser source selection and parameter optimization for laser ablation helps achieve variable styling and meet performance requirements for exterior components.



Innovative Designs and Environmental Solutions to Meet Customer Demands

Brian Guinn, Valeo

Automotive lighting is the middle of a major transition to become fully integrated with the vehicle functions while simultaneously supporting environmental considerations

in plastic material selection and design. This presentation covers the changing automotive lighting technology and how plastic materials, with consideration for environmental and CO2 reduction, can be integrated to meet these changing requirements.



Material Solutions that Enable Cost and Weight Savings in Automotive Exterior

Dan Fuller, Celanese

Engineered material technologies such as thermally conductive plastics, Liquid Crystal Polymers and reflective white Polypropylene compounds can expand the design envelope of EV

Exterior Lighting through part consolidation, managing thermal challenges and reduce part weigh through metal to plastic conversion while delivering low-cost alternatives.

EVOLUTION OF EXTERIORS & LIGHTING

SESSION CO-CHAIRS: Volker Plehn, SABIC | Tom Pickett, General Motors Mark Lapain, Advanced Composites



Managing Heat Using Thermally Conductive Polycarbonates to Achieve Weight, Space and Cost

Jim Lorenzo, Covestro

Thermal management of battery systems is critical for both operating efficiency and

safety. Maintaining the temperature range preferred by battery cells is key to obtaining best operating results and longest life. We will show how thermally conductive polycarbonates can help reduce steady state operating temps and contribute to improved pack performance.



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EVOLUTION OF INTERIORS SESSION CO-CHAIRS:

Dr. Rose Ryntz, Ryntz & Assoc., LLC | Jeff B. Crist, Ford Motor Co. Jim Keller, Mankiewicz Coatings LLC



TUSEDAY AFTERNOON: 1:30 PM TO 3:30 PM



Dual Cast Process for Designing Circular and Monomaterial for Automove Interiors

Dr. Murali Reddy, Cpk Interior Systems

CpK has developed a new method of manufacturing an automotive interior trim panel i.e. dual cast process which enables to produce both skin and

foam in a sequential way. This process uses same base resin to produce both skin and foam and improves the recyclability significantly while reducing the scrap rates to less than 5%. In this presentation, dual cast process will be discussed using PVC and TPO chemistries and how circularity and materials are achieved for automotive interior trim applications.



Translucent Foam: Physical Properties and Level of Light Transmittance Kiego Shimura, Sekisui Voltek

With the rising demand for more illuminated surfaces in the automotive interior, the development of lighttransmissive foam and the properties that affect the level of light

transmission through foam was studied. It was discovered that the foam color and the cell size have a large impact on the level of light transmittance. In this presentation, the development of Sekisui Chemical's crosslinked closed-cell translucent polyolefin foam and the properties that influences it will be discussed.



Advances in Automotive Interiors Dr. Pravin Sitaram, The Haartz Corporation

With the advent of Electric vehicles, the interior space is transforming. The conceptualization of automotive interiors has challenged foil manufacturers to align with the

changing needs and requirements. This presentation will provide an insight into the different surface material options the Haartz Corporation has to offer for applications within the interior space of an automobile.



Needs, Challenges and Film-Based Solutions for Functional Decoparts

Paul Rye, Kurz

With the continued evolution of decorative interior surfaces into functional touch surfaces, KURZ will outline the technical challenges presented to traditional film materials

and part processing methods. KURZ will showcase new ideas that evolve current part processing techniques and offer unique solutions for backlighting, touch integration and anti-microbial performance into molded part applications.

TUSEDAY AFTERNOON: 4:00 PM TO 6:00 PM



Throwing Your Shoes at Your Car Seat

Aaron Delong, HP

Discover how lattice research and design are being leveraged to customize the seating experience. Learn how programable design allows us to create complex structures in hours. See how correlation to FEA

models is achieved and leveraged to quickly iterate a design that achieves a targeted curve in foam replacement.



Mineral-Based Solutions for EAV Plastics and Sustainability Dr. Saied Kochesfahani IMERYS Performance Minerals

This presentation will introduce Imerys portfolio of minerals for automotive plastics focusing on the needs of electric vehicles. ImerShield

is a new line of flame retardant (FR) synergists developed for intumescent FR engineering thermoplastics, and is expanding into other FR plastics of interest to EV. Mineral based solutions will also be introduced for maximizing stiffness and dimensional stability, minimizing anisotropy, warpage and weldline effect, promoting light-weighting, and reducing carbon footprints.

EVOLUTION OF INTERIORS

SESSION CO-CHAIRS: Dr. Rose Ryntz, Ryntz & Assoc., LLC | Jeff B. Crist, Ford Motor Co. | Jim Keller, Mankiewicz Coatings LLC



Automotive Acoustic Materials: Design for Sustainability

Jian Pan, Auria Solutions

The automotive industry is embracing green technologies and initiatives that drive new product development in the supply chain. Acoustic materials play an important role in vehicle

noise control. This presentation will discuss various aspects of sustainable design of automotive acoustic components while maintaining or improving acoustic functions.



Electrification Driven Challenges for Automotive Plastics Bernd Henkelmann Radici Group

The electrification of automobiles has significant impact on the selection of polymers used in cars. Higher voltages in EV require flame

retardant polymers and special colors like "safety-orange" as a warning indicator. The presentation will show the different FR-technologies as well as heatstable orange materials to meet these requirements. It will also show solutions to avoid contact corrosion in electrical components.

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MATERIAL INNOVATIONS SESSION CO-CHAIRS:

Michael Shoemaker, Borealis | Paula Kruger, Ascend Performance Materials Sunit Shah, LyondellBasell



TUSEDAY AFTERNOON: 1:30 PM TO 3:30 PM



Advanced Polymers for Electric and Autonomous Vehicles Applications

Dr. Sassan Tarahomi, Altera Holdings

This plenary talk discusses advanced polymer material applications for these vehicles. Vehicle Structure, Drivetrain including Battery, Interior and Safety Systems are focus of this presentation.



Novel Formulating Strategies for Flame Retardant Automotive Compounds

Jakub Lison, ICL Industrial Products

In this presentation, we will cover the prognosis for the NEV market and the related infrastructure. We

will discuss the variety of flame retardant choices that exist in the market, and the outlook on regulatory issues surrounding them. We will cover how additive choices affect sustainability of plastics and properties such carbon footprint. We will share the new formulating approaches for pertinent applications such as connectors, battery enclosures and other areas of modern EV.



Enabling Thermal Management with Innovations in Thermally Conductive Plastics

Dr. Prabuddha Bansal, Celanese

Polymers or, by their nature, plastics, are inherent thermal insulators. However, recent

developments have enabled injection-molding grade plastics to have thermal conductivities more than 100 times the conductivity of the base resin. These thermally conductive plastics are composite materials consisting of high thermalconductivity reinforcements in engineering and commodity thermoplastics.



High Performance Polymers for Busbars in Power Electronics and e-Motors of Electric Vehicles Dr. Victoria Lee, Solvay

A variety of busbars are used in various sub-systems within an electric vehicle, such as e-motor, power electronics and batteries.

Each of these applications demands a specific set of material performances in terms of electrical insulation, thermal shock resistance, thermal runaway protection, chemical resistance, structural integrity and mechanical performance. With these requirements in mind, Solvay Materials has developed a new family of PPA (semi-aromatic polyamide) products which are partially biosourced and also produced using 100% renewable electricity.

TUSEDAY AFTERNOON: 4:00 PM TO 6:00 PM



Next-Gen Automotive Materials to Increase Safety and Reliability in the Electrical Powertrain Keith Kauffmann, DSM

In this presentation, we will present the latest in polymer material developments that will provide an increase in performance for the age of electrical mobility.

Next Generation Polyurethane for Internal Battery Structure Chris Korson, BASF

BASF have recently launched several new high-strength continuous fiber pultrusion applications using the BASF Elastocoat[®] Polyurethane. These composite solutions are replacing traditional high strength

metal solutions due to the superior strength to weight ratio, new assembly advantages, and an improved value proposition.



MATERIAL INNOVATIONS

SESSION CO-CHAIRS:

Michael Shoemaker, Borealis | vv Kruger, Ascend Performance Materials | Sunit Shah, LyondellBasell



Bonding to Dielectric Materials in Battery Pack Assembly

Dr. Thomas Clark, DuPont

Thermal interface materials and adhesives in particular must provide reliable chemical and physical bonding to the surfaces of high dielectric

materials with minimal pretreatment to increase longevity of the battery packs. An overview of the challenges of bonding to high dielectric materials and case studies of adhesives in battery case assembly will be provided



Conductive Molding Compounds in Fuel Cell and Battery Applications Mike Kiesel, LyondellBasell

As the global fuel cell, flow battery and hydrogen electrolyzer markets continue to grow, conductive thermoset molding compounds

will play an important role in bipolar plate applications used in these technologies. In this presentation, we will explore how the material is made, processed into bipolar plates and compared to other commercial materials.



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NOISE AND VIBRATION

SESSION CO-CHAIRS: Andrea Frey, General Motors | Dr. Xian Jiang, Dow



TUSEDAY AFTERNOON: 4:00 PM TO 6:00 PM



Automotive Acoustic Materials: Design for Acoustics & Applications in Electric Vehicles

Jian Pan, Auria Solutions

New electric vehicle architectures and e-components present unique challenges and opportunities for acoustic materials selection and

design. This presentation will discuss acoustic materials properties, characteristics, and design considerations to address noise issues that are unique to electric vehicles.



Absorption and Reflective Properties of a Crosslinked Foam

Keigo Shimura, Sekisui Voltek

Sound is a form of energy that transmits through the air as pressure waves. When it hits a surface, it can either be absorbed, reflected, or transmitted. Sekisui Voltek

manufactures foams that are used for vibration dampening with acoustical benefits. This presentation will feature products that have absorption characteristics and reflective characteristics.



Anti-Vibration Polyamide Solutions to Overcome a Multitude of NVH Challenges Jason Park, Ascend Performance Materials

Thermoplastics are cost effective, corrosion resistant, and light weight alternatives to metallic materials. Polyamides are a class

of thermoplastics with high toughness which are suitable for structural components under severe load conditions. A series of novel thermoplastic materials are being developed by polymer backbone alteration to target NVH issues at several environmental and operating conditions. Background data of these material solutions will be presented and linked to specific application spaces. In addition, applicable tool based on a predictive model, correlated with real-life, will be provided to utilize in component design for NVH.



Design for Sustainable Solutions and Carbon Neutrality

Karen Guzman, Covestro

Circularity demands new technologies, designs, material choices and their efficient use in saving precious resources, while reducing the long-term impact of

 $\rm CO_2$ emissions. This presentation will provide an overview of the latest sustainable Polycarbonate solutions from Covestro, specific examples of the design for sustainability and other sustainable approaches and raise key challenges requiring collaboration across the value chain to realize a more sustainable automotive vehicle production.

WEDNESDAY: 10:00 AM TO 12:30 PM



Sustainable Composites for Lighter and Flame-Retardant Electric Vehicle Parts: Challenges on Thermal Management and Enclosures for EV Batteries

Prof. Amar K. Mohanty, Univ. of Guelph, Canada

Sustainable composites are defined

as composites from bio-resource, recycled as well as waste materials including their hybrids. In addition, the inclusion of sustainable flame-retardants over halogenated ones in the EV components will increase the flash over duration, resulting in better thermal management and delay in thermal runaway. This presentation will highlight the current challenges, existing solutions, and emerging opportunities by adopting advanced high performance sustainable composite technologies for EV components. This will also address the criteria for materials' circularity towards climate benefits.

NOISE AND VIBRATION

SESSION CO-CHAIRS: Andrea Frey, General Motors | Dr. Xian Jiang, Dow



Development of a Multi-Layer Acoustic Package Model for Automotive Acoustics

Manoj Thota, Dow

The drive for electrification and lighter materials is a significant factor in current research on materials for automotive acoustics. To advance the

development of new materials, this study created an acoustic model of a multi-layer acoustic package using commercially available SEA software. Properties of bulk and porous materials in various layers was collected to build the model, and testing was done on a multi-layer package in a flat panel configuration to validate it. The validated model will be used to create new materials and structures.



How Composite e-Motor Mounts Affect EV NVH Ricardo Mercado,

BASF BASF has led the Automotive

Industry in developing composite powertrain and suspension mounts replacing die cast aluminum and stamped steel mounts. This has

been done by in traditional Internal Combustion Engine (ICE) vehicles by demonstrating similar or better NVH performance at a lower mass and typically at a lower cost. Is this true for e-Motors where the noise spectra for different types of noise sources varies in comparison to ICE powertrains? BASF will review a recently completed study which an aluminum die cast e-Motor mount was compared to composite motor mount on a serial production EV and describe the value proposition it offers to the EV industry.



Frunk Made of Ultra-Silent: Greater Driving Range for Electric Cars Michael Collinsworth, Autoneum NA

With demand for electric cars growing sharply, the need for lightweight components that enable a greater driving range for this category of vehicles is rising

as well. Autoneum now offers a front trunk made of Ultra-Silent – the lightweight, noise-reducing and sustainable technologybestsellerforunderbodies – particularlydeveloped for electric vehicles. Autoneum's lightweight innovation is already in pre-development for a model of a new electricvehicle manufacturer and available in Europe, North America and China.



2nd Generation NVH Zytel™ Hushes the Crowd with Muscle

Gabriel Knee, Celanese

Auto electrification creates new standards for NVH performance and polymers are a key component to success.

First generation NVH materials accomplished this goal with sacrifices, new second generation materials build on NVH characteristics while eliminating structural strength sacrifices that were required before. Learn how this new generation of NVH material extends life and will propel future polymer design allowing for greater use of polymer composites in future vehicles.



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Call for Nominations MOST INNOVATIVE USE OF PLASTICS AWARDS

The Automotive Division of the Society of Plastics Engineers (SPE[®]) is announcing a "Call for Nominations" for its 52nd-annual **Automotive Innovation Awards Gala**, the oldest and largest recognition event in the automotive and plastics industries. This year's Awards Gala will be held Wednesday, **NOVEMBER 8**, 2023 at the Burton Manor in Livonia, Michigan. Winning part nominations (due by September 8, 2023) in 10 different categories, and the teams that developed them, will be honored with a Most Innovative Use of Plastics award. A Grand Award will be presented to the winning team from all category award winners.

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This annual event currently draws over 800 OEM engineers, automotive and plastics industry executives, and media. A variety of sponsorship packages - including tables at the banquet, networking receptions, advertising in the program book, signage at the event and more are available. Contact Teri Chouinard of Intuit Group at teri@intuitgroup.com.

For more info and to submit nominations, go to: https://speautomotive.com/spe-automotive-div-innovation-awards/ CATEGORIES:

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